

Date: Thursday, 07/02/2008 1:52:24 PM
User: Linda Lacelle

slip 12/02

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : ARM
Job Number : 37296
Estimate Number : 10706
P.O. Number :
This Issue : 07/02/2008 S.O. No. :
Prsht Rev. : NC Part Number : D2012103
First Issue : / / Type : SMALL /MED FAB Drawing Number : D2012-103 REV B2
Previous Run : 35462 Project Number : N/A
Material : B2
Written By : Due Date : 14/02/2008 Qty: 4 Um: Each
Checked & Approved By :
Comment : Est Rev:1 02.04.03 Added Inspect level 3 NG

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304TR0500W035 304 RD Tube .500 x .035W



Comment: Qty.: 3.5700 f(s)/Unit Total : 14.2800 f(s)
Material: 304/316 Seamless SS tubing, 1/2" O.D. x .035" wall(M304TR0.500W.035)
Identify as D2012-101
Batch: M107008 SB 07/02/12 (4)

2.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

1-Punch to length as per Dwg D2012-103 & template D2012-103T1(41.00") SB 08/02/12 (4)

3.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr → D 08/02/12 (4)
2-Bend D2012-103 as per template D2012-103T2 & Dwg D2012-103 FF 08-02-12 (4)

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP 5 08/02/12 (4)

5.0 POWDER COATING POWDER COATING



Comment: POWDER COATING
Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3 M-1 08/02/13 (4X)

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ARM

Job Number: 37296

Part Number: D2012103

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-02-13 XJ

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 226

8/2/14 SC (4)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

2008102/14

Job Completion



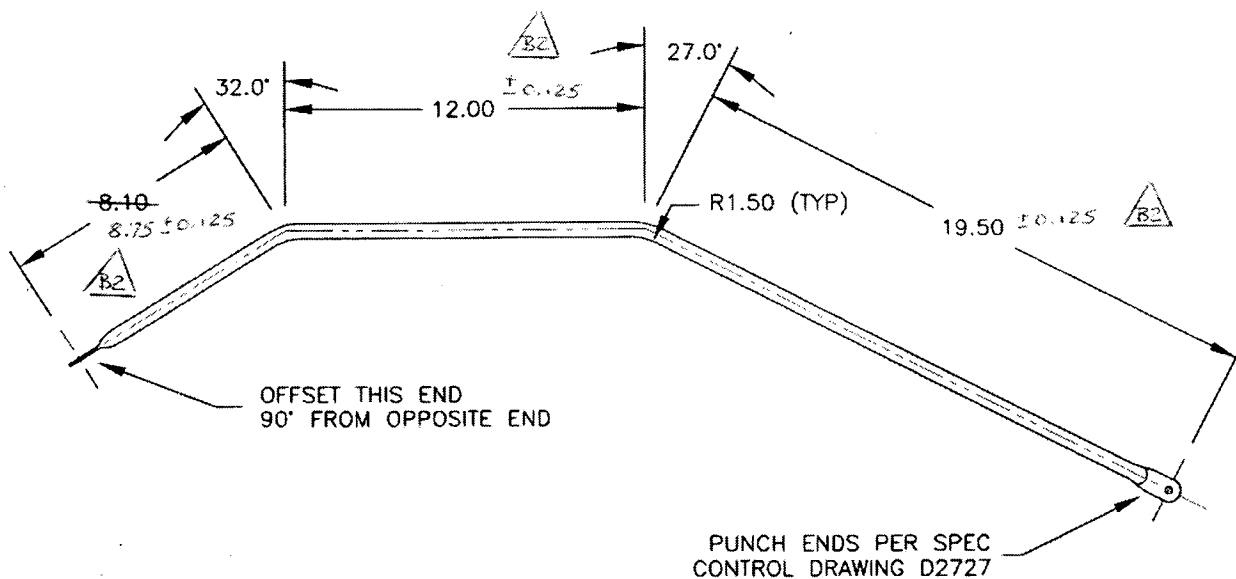
u 8/10/14

DART



RELEASED
98/05/05 KC

| DESIGN | DRAWN BY | DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA |
|----------|--------------------------|---|
| KE | KE | |
| CHECKED | APPROVED | DRAWING NO. |
| DM | DM | D2012-103 |
| DATE | TITLE | REV. B |
| 98.04.28 | ARM | SHEET 1 OF 1 |
| A | 92.06.08 | SCALE |
| B | 98.04.28 | 1:6 |
| | CHANGE ANGLES (TSR A362) | |
| 31 | 02.03.25 | |
| 32 | 05.04.27 | |



NOTES:

1. MAKE PER TEMPLATE DT8068 (WAS DT2012-103)
2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE Ø0.500 x 0.035 WALL
3. FINISH: POWDER COAT BLACK SANDTEX (435.7) PER DART Q510-5 4.3 B1